



## Specim FX17 - User Guide 1.0



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# Specim FX17

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## Warranty Conditions

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SPECIM warrants the Product, provided the serial number appears on the Product and it is as originally configured by the factory, against defects in materials or due to faulty workmanship, as follows:

For a period of **two years (24 months)** from the date of delivery to the customer there will be no labor and material charges for repairing or replacing (depending on the defect type) the defective Product. When the parts are sent to SPECIM for repair the customer will cover the delivery costs and after the repair the parts are sent back to the customer at SPECIM's cost.

SPECIM's liability to user of the Product shall in no event exceed the actual cash amount received by SPECIM for the defective Product. If failure of the Product has resulted from accident, abuse, or misapplication, SPECIM shall have no responsibility under this limited warranty. SPECIM shall not be liable for any direct or indirect damages arising out of the use of, or inability to use this product.

### Limited Liability

1. SPECIM shall in no event be liable for loss of production, loss of business, loss of profits or loss of use, loss of data or revenue, damage to property, or for any special, indirect, incidental or consequential damages.
2. The aggregate liability of SPECIM is limited to the sum of money, actually paid by the Customer to SPECIM for the system delivered.

The Warranty and Limited Liability clauses above in this quote shall supersede other possible contract clauses between SPECIM and the customer regarding SPECIM's warranty responsibility and liability.

## Contacting Support

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Further information and technical support are available from **Specim, Spectral Imaging Oy Ltd.** in Finland. Contact information:

- WWW: [www.specim.fi](http://www.specim.fi)
- Email: [support@specim.fi](mailto:support@specim.fi)
- Tel: +358 (0)10 4244 400

## Disclaimer

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All information provided in this guide and provided manuals is believed to be complete, accurate and reliable at the time of delivery. No responsibility is assumed by Specim, Spectral Imaging Oy Ltd. for its use. Specim, Spectral Imaging Oy Ltd reserves the right to make changes to this information without notice. Reproduction of this manual in whole or in part, by any means, is prohibited without prior permission having been obtained from Specim, Spectral Imaging Oy Ltd.

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## Specim FX17 - Introduction

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### Overview

FX17 is a complete, multi-purpose, turn-key hyperspectral imaging instrument designed for industrial and laboratory use. It works in what is known as a push-broom mode, and collects hyperspectral data in the NIR (900 to 1700 nm) region through single fore optics. Each FX17 unit has been factory calibrated for optimum performance (including spectral wavelength calibration and automatic image enhancement operations: smile and keystone with reduced distortion).



**Figure 1: FX17 Spectral Camera**

The main advantages of FX17 are:

- **High Speed:** FX17 outputs 670 FPS with the Full Image mode. With a MROI mode the speed can be up to several thousands frames per second depending on the number and positioning of the selected wavebands. For example with selection of 4 bands the speed can be more than 15000 FPS.
- **Fast Optics:** FX17 has high quality optics with a F-number 1.7, which enables good signal with short integration times. High Signal to Noise Ratio (1000:1) enables better detection accuracy on high speeds.
- **Flexibility:** Free wavelength selection from 230 bands within the camera coverage.
- **Plug 'n' Play:** Each FX17 unit has the same spectral wavelength calibration, which means that all the units gives identical results. Automatic image enhancement provides correction for smile, keystone and reduced distortion.
- **Size:** FX17 has much smaller footprint than traditional hyperspectral cameras and weights only 1.4 kg.
- **Integration:** FX17 has various options for controlling software, including Lumo ToolKit, Lumo SDK and a separate ASCII protocol. FX17 is controlled via CameraLink.

## Technical Specifications

### Optical Performance

This section describes the nominal optical performance characteristics of the camera.

The Specim FX17 spectral camera is optimized for the **NIR** spectral region, respectively, with the following optical specifications.

**Table 1: Optical Characteristics**

| Optical Characteristics     | NIR   |
|-----------------------------|---|
| Spectral range              | 900-1700 nm   |
| Automatic Image Enhancement | Smile and keystone correction with decreased distortion. Also each unit has the same spectral wavelength calibration. |
| F number                    | 1.7   |
| FOV                         | 40 degrees  |

### Performance Characteristics

This section describes the performance characteristics of the camera.

The NIR camera is operated in a default mode of unbinned spectral and spatial pixels, which gives the effective pixel size on array of 15x15  $\mu\text{m}$  given the table.

**Table 2: Camera Performance Characteristics**

| Characteristics                                | NIR   |      |       |
|--|---|------|-------|
| Detector type                                  | InGaAs  |      |       |
| Slit Width                                     | Physical width 42 $\mu\text{m}$ . Projection on sensor 32 $\mu\text{m}$ (M=1.3) |      |       |
| Pixel size                                     | 15x15 $\mu\text{m}$   |      |       |
| # Spatial pixels                               | 640   |      |       |
| Spectral binning options                       | 1x  | 2x   | 4x    |
| # Spectral pixels covering the specified range | 230   | 115  | 57    |
| Spectral sampling/pixel                        | 3.5 nm  | 7 nm | 14 nm |
| Spectral Resolution FWHM                       | 8 nm (mean)   |      |       |
| SNR @ max. signal                              | 1000:1  |      |       |
| Frame rate (fps), full range (230 bands) max.  | 670 FPS   |      |       |
| Frame rate (fps), MROI examples                | 4 adjacent bands 15000 FPS<br>50 bands ~ 5000 FPS                               |      |       |
| Integration time                               | Adjustable, within frame time   |      |       |
| Data interface                                 | CL, 12 bits   |      |       |



| Characteristics | NIR   |
|-----------------|---|
| Sensor Cooling  | TEC   |
| Shutter         | Electromechanical shutter for dark background registration, user-controllable by software |

## Mechanical Specifications

This section describes the mechanical specifications of the Specim FX17.

**Table 3: Mechanical Specification**

| Characteristics  | Value                  |
|------------------|------------------------|
| Housing          | Painted aluminium case |
| Size (L x W x H) | 150 x 75 x 85 mm       |
| Weight           | 1.4 kg                 |

## Electrical Specifications

This section describes the electrical specifications of the system.

**Table 4: Electrical Specification**

| Characteristics            | Value     |
|----------------------------|-----------|
| Input supply voltage range | 12 DC     |
| <b>Power consumptions</b>  |           |
| Camera Sensor              | Max. 24 W |

## Environmental Specifications

This section describes the environmental characteristics of the system.

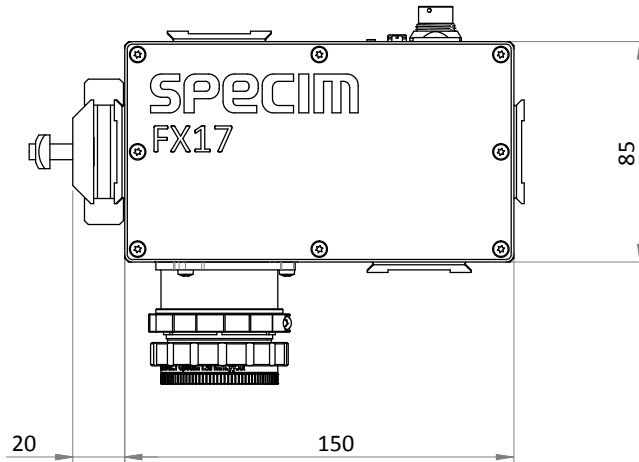
**Table 5: Environmental Specification**

| Characteristics        | Value                        |
|------------------------|------------------------------|
| Storage temperature    | -20 ... +50°C                |
| Operating temperature  | +5 ... +40°C, non-condensing |
| IP classification code | IP52                         |

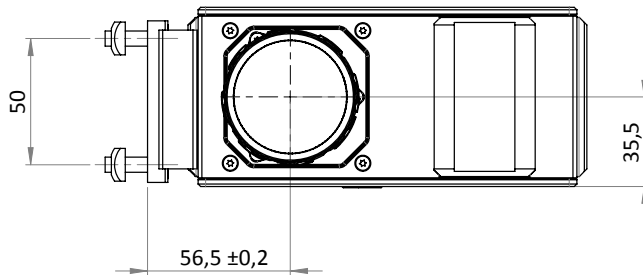
## Dimensions

### Dimensions, Field of View and Slit Orientation

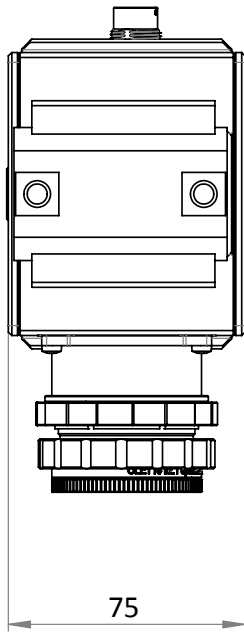
This section describes the physical dimensions, FOV and Slit orientation of the camera. Please note that the mounting kit is also depicted in the pictures.



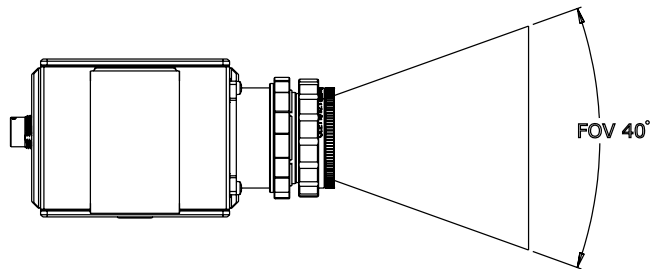
**Figure 2: Dimensions - Top View**



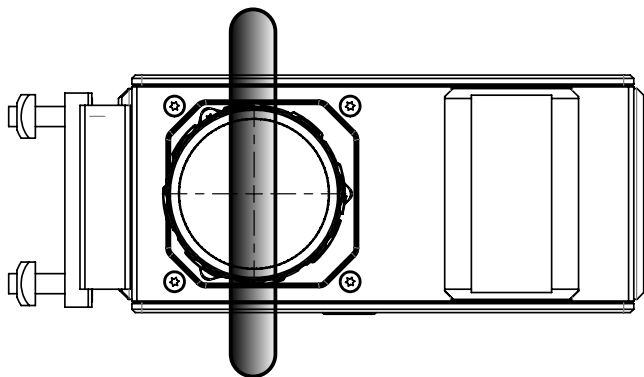
**Figure 3: Dimensions - Front View**



**Figure 4: Dimensions - Side View**



**Figure 5: Field of View**



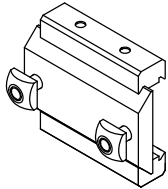
**Figure 6: Slit Orientation**

## Installation

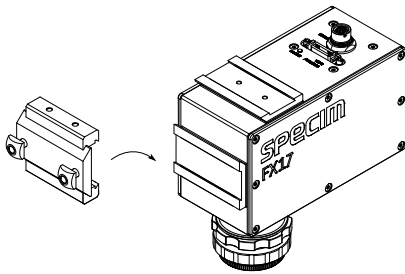
### Mounting FX17

The following mounting options can be used in the Specim FX17:

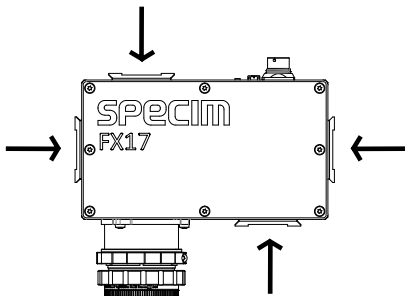
- Standard Camera Thread (1/4-20 UNC) in the bottom of the FX17
- Dovetail joints located on four sides of the FX17 for the Mounting Kit



**Figure 7: Mounting Kit**



**Figure 8: Mounting Kit assembly**



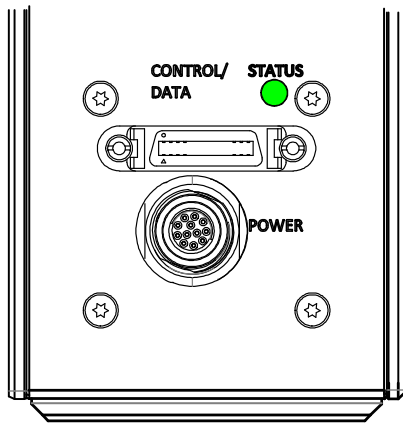
**Figure 9: Dovetail joints for the Mounting Kit**

## Connecting FX17

### Powering ON/OFF, Connectors and Pin Numbers

There are two connectors in the FX17 back panel:

- CameraLink Connector
- Power Connector for 12V DC



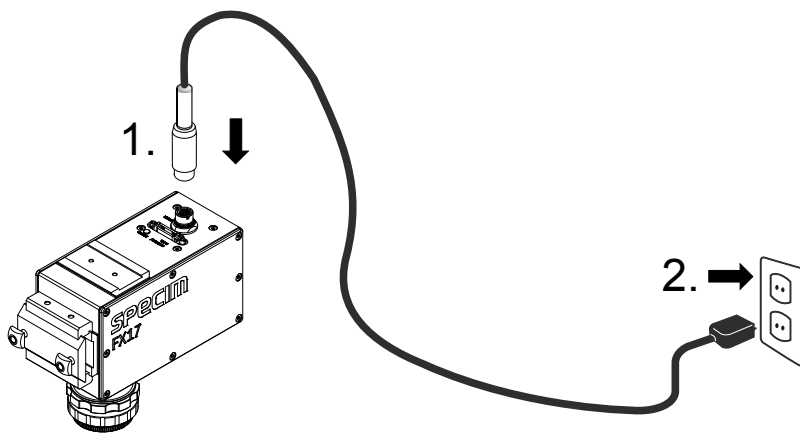
**Figure 10: Connectors**



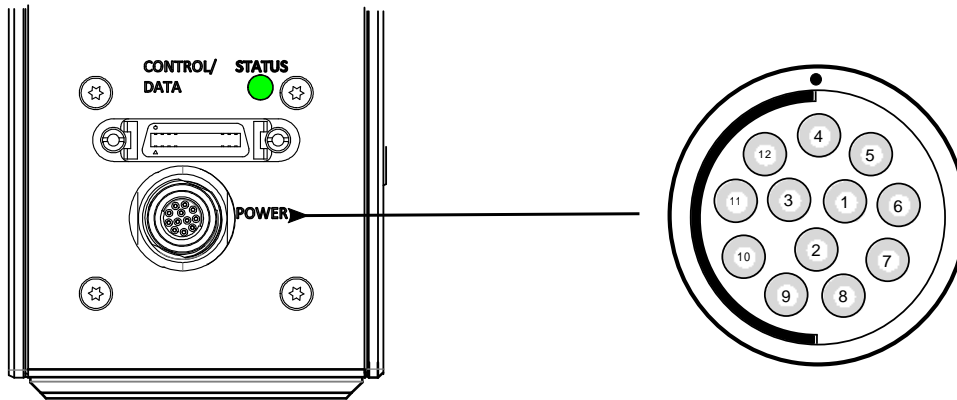
**Note:** Before powering up the FX17, connect the CameraLink cable between the camera and the grabber. To power up the camera, do the following in this particular order:

1. Insert the power cable to the **camera**
2. Connect power cable to the **wall socket**
3. Camera is on when the **Status** Led is blinking

When powering off the camera, pull the power cable first from the wall socket. After removing the power cord, wait at least 30 seconds before connecting the power cord and starting camera again.



**Figure 11: Powering Order**



**Figure 12: Power Connector Pin numbering**


**Table 6: Power Connector Pin-out**

| pin # | I/O Type | Name        | Description                                   |
|-------|----------|-------------|---|
| 1     | O        | ISO_OUT0    | General purpose Output 0, single-ended output |
| 2     | O        | ISO_STROBE  | Default Strobe out, single-ended output       |
| 3     | O        | RESERVED    | Reserved, do not connect                      |
| 4     | PWR      | CAMERA_GND  | Camera GND, 0V                                |
| 5     | PWR      | CAMERA_PWR  | Camera Power 12V (+/- 10%)                    |
| 6     | PWR      | ISO_GND     | I/O GND, 0V                                   |
| 7     | I        | ISO_IN0     | General purpose input 0                       |
| 8     | I        | ISO_TRIGGER | Default Trigger in                            |
| 9     | O        | RESERVED    | Reserved, do not connect                      |
| 10    | O        | RESERVED    | Reserved, do not connect                      |
| 11    | O        | RESERVED    | Reserved, do not connect                      |
| 12    | O        | RESERVED    | Reserved, do not connect                      |

## Maintenance Guide

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### General Information


 **Warning:** There are no parts inside the spectrograph or spectral camera that need annual adjustments or maintenance. Therefore, do not ever open the camera enclosure.

Each Specim FX17 -unit has the same spectral wavelength calibration functionality, which means that and every each unit is providing identical measurement results in the same environment. The spectral wavelength calibration is done automatically for each pixel in the device itself.

### Cleaning the Objective

The first surface of the fore optics or the slit window of the spectrograph is bound to get dirty during active use. Dust from environment, and accidental fingerprints will collect to the surface. When removing the fore optics from the spectrograph we advice to insert the protective caps both to the spectrograph front and the objective ends.

In normal measurements, any dirt in the surface will be cancelled out when making referencing to the white sample, and will not affect the final results. However, extreme dust will cause additional stray light (scattering) and could deteriorate the performance.

 **Important:** We advice to only clean the optics when absolutely necessary.

The cleaning method depends on the nature of the contaminant. The main concern is that one should not make the problem worse by doing something wrong. Keep it in mind that one will only have to proceed as far as is necessary to achieve a satisfactory result.

Basic lens cleaning tools are:

- A hand rubber blower
- Canned air
- A fine optics brush
- Natural colon balls
- A microfiber or fine linen cloth
- Various lens cleaning fluids